

1953-54 Chevy Car Gauge Panel installation instructions.

Included mounting hardware:
Seven 10-24 x 1 1/4" Socket Set Screws
Six 1/4" Z-Shaped Brackets
Seven 10-24 Nuts

Recommended tools:
3/8" socket (deep)
small ratchet w/ a short extension or
a small nut driver

- 1) The stock dash will need to be cut to allow the aluminum gauge panel to fit properly.
- 2) Insert the seven 10-24 studs into your stock bezel.
- 3) Install the gauges into the gauge panel.
- 4) Secure the aluminum gauge panel to your stock bezel to the stud located between the speedometer & 2 1/16" gauges (use the stud & a 10-24 nut only to secure these).
- 5) Secure the bezel to the dash using the 1/4" Z-brackets & 10-24 nuts.
Start with the two on outside locations (facing the step away from the gauge panel).
The bezel & panel should feel pretty snug at this point.
Secure the 1/4" Z-brackets to the remaining 10-24 studs, using the 10-24 nuts for extra security.
- 6) Install the LED lights.
- 7) Install sending units and run wires to the dash. (please see instruction provided by the gauge manufacturer).

